

Work Order ID 110078

December-17-13 9:07:41 AM

110078

Page 1

Item ID: D4953-1

Revision ID:

Item Name: Cushion

Start Date: 12/25/13 Start Qty: 12.00

Required Date: 12/25/13 Req'd Qty: 12.00

Reference:

Approvals:

Process Plan:

Date:

QC:

Date:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4953

A

100

Manufacture as per dwg

0.00

100

Mill Conv

Memo

0.00

Conventional Milling Machine

1-Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

**DAS
14
9-89**

2

Work Order ID 110078

December-17-13 9:07:41 AM

110078

Page 2

Item ID: D4953-1

Revision ID:

Item Name: Cushion

Start Date: 12/25/13 Start Qty: 12.00

Required Date: 12/25/13 Req'd Qty: 12.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
Description

130

Identify as per dwg & Stock Location: _____

130

Packaging

Memo

50457

Packaging

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
StampDAS
32
9-89

14/3/12

(12)

140

QC21- Final Inspection - Work Order Release

140

QC

Memo

Quality Control

0.00

0.00

14-03-18

14-3-17

12

Picklist Print

December-17-13 9:07:41 AM

Page 1

Work Order ID: 110078

Parent Item: D4953-1

Parent Item Name: Cushion

Start Date: 12/25/13

Required Date: 12/25/13

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 13.09.30 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4287-1 Uhmw U-Channel		Manufactured	No				f	52.1660		4.7368416			

Location

Loc Qty

Loc Code

MAT039

46.166

63828

2

81713

4.166

X 94857

40

ST209a

6

83243

6

4.7368416 FK 14/03/16

8 7 6 5 4 3 2 1

D

D

C

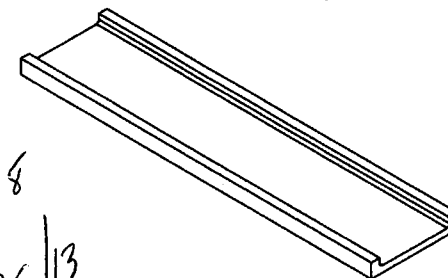
C

B

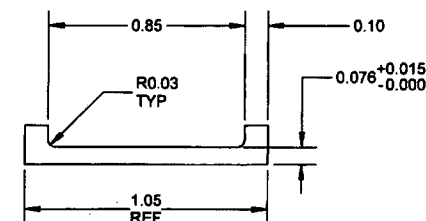
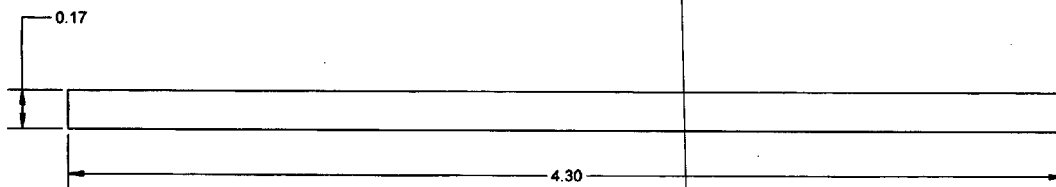
B

A

A



110078
12/25/13



1 D4953-1 CUSHION

NOTES:

- 1) MATERIAL: MAKE FROM D4287-1
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.03 lbs

RELEASED
2013-10-30

A		NEW ISSUE		VS	13.09.23
REV.	DESCRIPTION			BY	DATE
DESIGN	VS	DART AEROSPACE LTD			
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	DC	DRAWING NO.		REV. A	
MFG. APPR.	DD	D4953		SHEET 1 OF 1	
APPROVED	HS	TITLE		SCALE	
DE APPR.	DS	CUSHION		NTS	
DATE	13.10.17			<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

APPROVED

8 7 6 5 4 3 2 1

